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♦ *TECHNICAL BULLETIN* ♦ *TECHNICAL BULLETIN* ♦ *TECHNICAL BULLETIN* ♦

WB 214 MI Waterbased Stamping Ink

DESCRIPTION:

WB214-MI is a full bodied, non hazardous, waterborne ink suitable for automated and hand stamping applications. The WB 214-MI ink is available in standard black or may be custom colored upon request. This ink offers fast, efficient room temperature cure with superior adhesion to a wide variety of substrates.

APPLICATIONS:

- Automotive components
- Medical devices
- Package and coding identification

BENEFITS:

- Non hazardous/non flammable
- Easy application: Stamp Pad
- Excellent adhesion to metal, plastic and glass
- Color versatility
- Low odor
- Fast drying for fast processing (5-8 minutes @ 75 deg F)
- Provides permanent durable mark
- Easy clean up with water

LIQUID CHARACTERISTICS:

Resin	Acrylic base
Viscosity @ 25°C, cps	Thixotropic
Specific Gravity @ 25°C	1.02

SPECIFICATIONS:

All technical information contained on this sheet is for comparison purposes only. Actual values may differ significantly due to variables beyond our control. Contact an RBC representative for further information.

SHELF LIFE AND STORAGE:

RBC waterborne resins have a shelf life of approximately 6 months when stored properly. Keep product tightly capped in plastic containers. DO NOT FREEZE.