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♦ TECHNICAL BULLETIN ♦ TECHNICAL BULLETIN ♦ TECHNICAL BULLETIN ♦

WB- 4000 General Purpose Glue

Description:

WB-4000 general purpose glue is a modified polyvinyl acetate emulsion which is formulated for indoor applications involving wood, paper, and fabric.

This product dries clear and forms a strong bond when used to adhere wood, paper, cloth, and other porous substrates.

Application:

Use this product as you would any waterbased glue. Do not subject substrates to temperatures above 110 degrees F. For best results, allow several hours of dry time at room temperature.

Physical Properties:

Color as Supplied.....	Milky White
Color of Dried Film.....	Clear
Solid %, by weight.....	50-52
Weight per Gallon.....	9.09
pH.....	4.0 –5.0
Volatile Solvent.....	None (water)
Viscosity, cps @ 25 deg.C.....	3000-4000 cps
Set Time.....	15-30 minutes
Shear Strength, psi.....	3300-3650 psi
Freeze thaw cycles.....	6
Coverage, sq. ft./gallon.....	200-300

Storage:

KEEP FROM FREEZING. Keep tightly covered when not in use. Store at room temperature.