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◆ TECHNICAL BULLETIN ◆ TECHNICAL BULLETIN ◆ TECHNICAL BULLETIN ◆

WB 2040 - M Waterbased Air Dry Marking Ink

DESCRIPTION:

WB 2040-M is a non-hazardous, solvent free, waterbased marking ink which is low in VOC's. This fast drying, permanent ink is available in 12 standard colors with custom colors available upon request. Fast, efficient room temperature cure with superior adhesion to a wide variety of substrates.

APPLICATIONS:

- Automotive components
- Medical devices
- Package and coding identification

BENEFITS:

- Non-hazardous/non-flammable
- Easy application: spray, brush, dip, or stencil
- Excellent adhesion to metal, plastic and glass
- Color versatility
- Low odor
- Fast drying for fast processing (5-8 minutes @ 75 deg F)
- Provides permanent durable mark
- Easy clean up with water

LIQUID CHARACTERISTICS:

Resin	Acrylic base
Viscosity @ 25°C, cps	150cps
Specific Gravity @ 25°C	1.02
VOC Content	144 grams/liter or 1.2 pounds/gallon (All Colors)

SPECIFICATIONS:

All technical information contained on this sheet is for comparison purposes only. Actual values may differ significantly due to variables beyond our control. Contact an RBC representative for further information. RBC waterborne resins have a shelf life of approximately 6 months when stored properly. Keep product tightly capped, in plastic containers. DO NOT FREEZE.